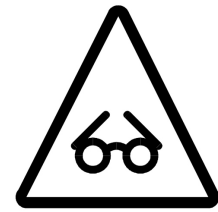


Motor Coupler Replacement



Caution: Wear Appropriate Eye Protection!



Turn motor on end cap. Pack armature and fields with wet rags. Set a 5/8" nut centered over the spline hole. You can use a 1/2" nut but it is much harder to keep centered. Weld quickly and install a bolt into the nut hole quickly while things are still hot. Make sure you have long enough bolt. Screw bolt in until the couplers push off.

Install new coupler cold and use loc-tight as a holding agent.